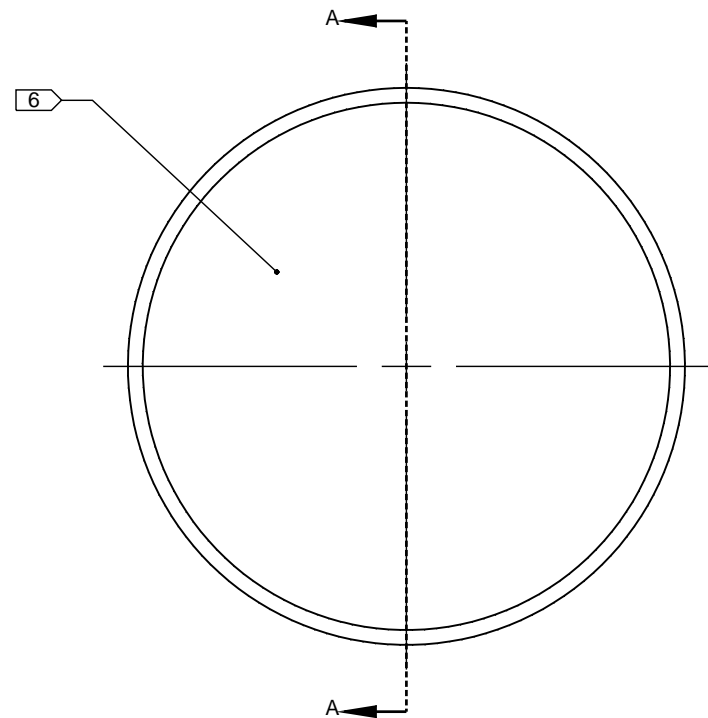
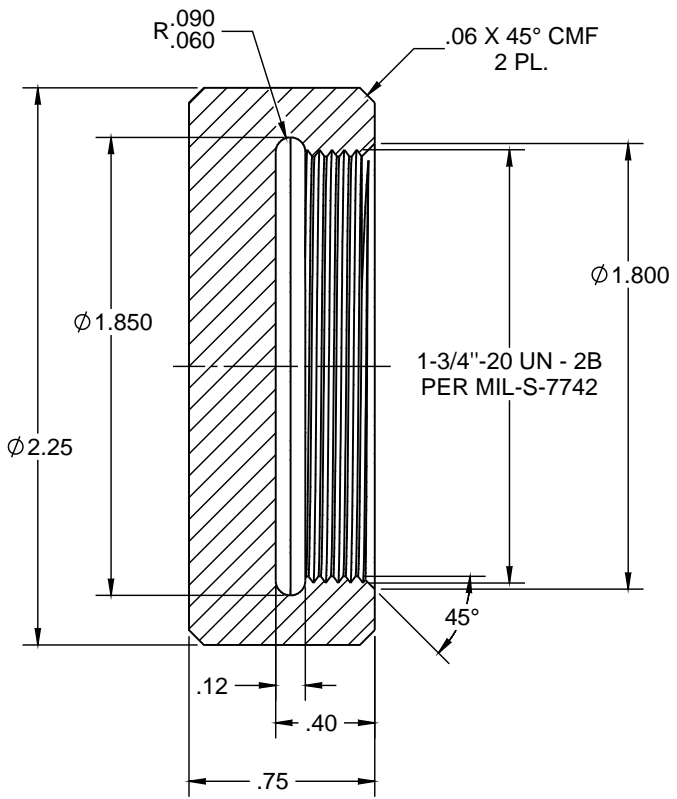


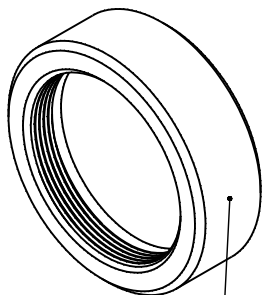
REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-708	17.10.16	VM	WM



RBT101565 NUT, TOOL INSTALL



SECTION A-A




MEDIUM DIAMOND KNURL

PRELIMINARY ISSUE

- NOTES:
- 1) MATERIAL: AISI 4340
 - 2) HEAT TREAT: 40 Rc
 - 3) FINISH: ZINC CHROMATE
 - 4) SPEC: ASTM B633 TYPE V, SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45°
OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE T/N
 - 7) REF. BELL T/N T101565

Text height

 DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE: NUT, TOOL INSTALL			
DWG NO.	RBT101565		REV: PA2
DESIGN BY:	VM 10/16/2017	XXX ± .005 FRACTIONS ± 1/8	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY:	VM 10/20/2017	.XX ± .01 ANGLES ± 5°	
CHECKED:		.X ± .1 SURFACES ± 125°	
MFG. APPR:			
APPROVED:			
DATE:	20/10/2017		
SCALE:	NTS	WEIGHT:	0.6 LBS
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